

Work Order ID 84835

\*84835\*

Page 1

May-24-12 7:56:32 AM

Item ID: D206-642-312

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Item Name: Skidtube RH

Stop \*NS2\*

Start Date: 24/05/2012 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 07/06/2012 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: MLJ Date: 12/05/20 Tooling:

Run Start \*NR1\*

QC: Date: SPC (Y/N):

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
----------	--------------

IIN-D206-642	O
--------------	---

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-312 CHG006

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

B84837

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 84835**

May-24-12 7:56:32 AM

**\*84835\***

Page 2

Item ID: D206-642-312

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Skidtube RH

Stop **\*NS2\***

Start Date: 24/05/2012 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 07/06/2012 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

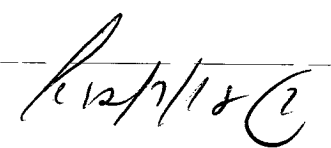
0.00

Packaging

Identify and pack for shipping as per PPP D206-642-312

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_



140

QC21- Final Inspection - Work Order Release

0.00

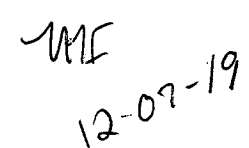
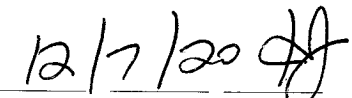
**\*140\***

QC

Memo

0.00

Quality Control



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

May-24-12 7:56:36 AM

Page 1

Work Order ID: 84835

\*84835\*

Parent Item: D206-642-312

\*D206-642-312\*

Parent Item Name: Skidtube RH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J 05.10.11 Added D3429-1 per CHG004KJ/CP/JLM/EC  
 IPP Rev: K 07-12-04 ECN 1080p DD verified by: ec  
 IPP Rev: L 08-09-29 as per DSI9421 DD verified by: EC IPP  
 Rev: M 09-03-02 as per DSI9440 rev.a verified by: EC  
 IPP Rev: N 09-03-03 as per DSI9421 rev.b verified by: EC IPP Rev: O  
 as per REV.N DD 10.04.19 verified by: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-341		Manufactured	No			110	Each	3.0000	1				
*D206-642-341*									**	84837			
Replacement Skidtube													

Location	Loc Qty	Loc Code
FG	-1	
FG081	2	
57156	0	
57160	0	
57161	0	
69950	1	
FG082	2	
36550	1	
69952	1	

D206-648-013  
 \*D206-648-013\*  
 GHW Modification

Manufactured No

110 Each 8.0000

\*\*

83363

12/06/26

Location	Loc Qty	Loc Code
FG	5	
83362	5	
FG120	1	
65455	0	
66633	0	
83040	1	
FG125	2	
83040	2	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

May-24-12 7:56:36 AM

Page 2

Work Order ID: 84835

\*84835\*

Parent Item: D206-642-312

\*D206-642-312\*

Parent Item Name: Skidtube RH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2932-2

Manufactured No

110 Each

19.0000

1

\*\*

\*D2932-2\*  
Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST421

7

79224

1

81802

6

ST428

12

78986

1

82135

5

83424

6

82135

D2933-2

Manufactured No

110 Each

18.0000

1

\*\*

\*D2933-2\*  
Saddle RH In, 206

Location

Loc Qty

Loc Code

ST421

7

81804

7

ST428

11

78963

1

82138

4

83425

6

82138

D2938-2

Manufactured No

110 Each

13.0000

1

\*\*

\*D2938-2\*  
Saddle RH Out, 206

Location

Loc Qty

Loc Code

ST421

7

81806

7

ST428A

6

75102

1

80096

4

81622

1

80096

May-24-12 7:56:37 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

May-24-12 7:56:37 AM

Page 3

Work Order ID: 84835

\*84835\*

Parent Item: D206-642-312

\*D206-642-312\*

Parent Item Name: Skidtube RH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2939-2

Manufactured No

110 Each

14.0000

10

1

\*\*

\*D2939-2\*

Saddle RH In, 206

Location

Loc Qty

Loc Code

ST421

7

81808

7

ST428A

7

78955

2

79238

1

82134

4

82134

8

\*\*

AN3-41A

Purchased No

110 Each

425.0000

8

8

\*\*

\*AN3-41A\*

Bolt

Location

Loc Qty

Loc Code

ST354

425

120498

75

121162

150

121243

200

121162

D2652

Manufactured No

110 Each

643.0000

16

16

\*\*

\*D2652\*

Bushing

Location

Loc Qty

Loc Code

FG

44

31985

44

ST013

599

73836

36

81951

61

83744

502

83744

May-24-12 7:56:37 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

May-24-12 7:56:37 AM

Page 4

Work Order ID: 84835

**\*84835\***

Parent Item: D206-642-312

**\*D206-642-312\***

Parent Item Name: Skidtube RH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

110

Each

2,410.000

8

8

\*\*

**\*MS21042L3\***

Nut

## Location

## Loc Qty

## Loc Code

ST300

2410

117885

32

119017

1053

119075

138

121349

299

121444

888

AN960ID10

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

8

\*\*

**\*AN960ID10\***

Washer

AN5-10A

Purchased

No

110

Each

216.0000

4

4

\*\*

**\*AN5-10A\***

Bolt

## Location

## Loc Qty

## Loc Code

ST337

216

118191

80

121181

36

121243

100

AN5-12A

Purchased

No

110

Each

61.0000

4

4

\*\*

**\*AN5-12A\***

Bolt

## Location

## Loc Qty

## Loc Code

ST338

61

121181

61

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

May-24-12 7:56:37 AM

Page 5

Work Order ID: 84835

\*84835\*

Parent Item: D206-642-312

\*D206-642-312\*

Parent Item Name: Skidtube RH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

AN5-11A Purchased No  
\*AN5-11A\*  
Bolt

110 Each 488.0000 8  
\*\*

Location Loc Qty Loc Code

ST337 488  
118191 13  
119512 475

AN960ID516 NAS1149D0563J Purchased No  
\*AN960.ID516\*  
Washer

110 Each 0.0000 8  
\*\*

AN4-6A Purchased No  
\*AN4-6A\*  
Bolt

110 Each 1,515.000 12  
\*\*

Location Loc Qty Loc Code

355 223  
121631 223  
ST356 1292  
119017 792  
121243 500

AN960ID416 NAS1149D0463J Purchased No  
\*AN960.ID416\*  
Washer

110 Each 30.0000 24  
\*\*

Location Loc Qty Loc Code

ST351 30  
116289 10  
119097 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

May-24-12 7:56:37 AM

Page 6

Work Order ID: 84835

\*84835\*

Parent Item: D206-642-312

\*D206-642-312\*

Parent Item Name: Skidtube RH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

MS210421-4

Purchased No

110 Each

4,300.000

12

12

\*MS210421-4\*

Nut

\*\*

23

## Location

## Loc Qty

## Loc Code

ST300

4300

119075

125

121011

918

121444

2957

121652

300

121444

D3407-043

Manufactured No

110 Each

14.0000

1

1

\*D3407-043\*

Tow Ring

\*\*

B86919 SD 10/7/18

## Location

## Loc Qty

## Loc Code

ST420

1

79232

1

ST463

13

68339

2

77504

10

78841

1

D3456-1

Manufactured No

110 Each

160.0000

1

1

\*D3456-1\*

Washer

\*\*

23

12/06/26

## Location

## Loc Qty

## Loc Code

FG

7

25701

7

ST044

153

80252

1

81876

52

83584

100

81876

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

May-24-12 7:56:37 AM

Page 7

Work Order ID: 84835

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

\*84835\*

\*D206-642-312\*

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

110

Each

65.0000

\*D3457-1\*  
Washer

\*\*  2 ✓

*JB* *E*

Location

Loc Qty

Loc Code

FG	10
32409	10
ST044	55
67779	1
81977	24
83268	30

83268

MS21043-4

Purchased

No

110

Each

1,486.000

\*MS21043-4\*  
Nut

\*\*  1 ✓

*JB* *E*

Location

Loc Qty

Loc Code

FG	40
104603	40
ST301	1446
119546	165
121162	781
121652	500

121162

AN4C5A

Purchased

No

110

Each

196.0000

\*AN4C5A\*  
BOLT

\*\*  1 ✓

*JB* *12/06/26* *E*

Location

Loc Qty

Loc Code

ST355	196
112243	137
119017	59

119017

AN960C416

NAS1149C0463

Purchased


No

110

Each

0.0000

\*AN960C416\*  
washer

\*\*  1 ✓

*JB* *119097* *E*

May-24-12 7:56:37 AM

Shop Packet Print

Page 7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

May-24-12 7:56:37 AM

Page 8

Work Order ID: 84835

Parent Item: D206-642-312

Parent Item Name: Skidtube RH

\*84835\*

\*D206-642-312\*

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Manufactured No

110

Each

70.0000

0 1

\*D3413-1\*

Ring

\*\*

Location

Loc Qty

Loc Code

ST420

4

79233

4

ST464

66

76754

1

80224

4

83307

41

83867

20

83307

D2712

Manufactured No

110

Each

845.0000

10 10

\*D2712\*

Set Screw

\*\*

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

795

79585

95

81871

200

83559

250

84433

250

81871

D2934

Manufactured No

110

Each

64.0000

2 2

\*D2934\*

Saddle Spacer

\*\*

Location

Loc Qty

Loc Code

FG

4

31929

4

ST021

60

82014

40

83270

20

83270

May-24-12 7:56:37 AM

Shop Packet Print

Page 8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

May-24-12 7:56:37 AM

Page 9

Work Order ID: 84835

**\*84835\***

Parent Item: D206-642-312

**\*D206-642-312\***

Parent Item Name: Skidtube RH

Start Date: 24/05/2012

Required Date: 07/06/2012

Start Qty: 1.00

Required Qty: 1.00

D2935

Manufactured No

110

Each

62.0000



2

\*\*

**\*D2935\***

Saddle Spacer

*JB 12/06/26*

Location

Loc Qty

Loc Code

FG

6

31793

6

ST021

56

78807

26

82013

30

78807

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
	X									D206-642-311	SKIDTUBE INSTALLATION, LH
		X								D206-642-312	SKIDTUBE INSTALLATION, RH
			X							D206-642-313	SKIDTUBE INSTALLATION, LH
				X						D206-642-314	SKIDTUBE INSTALLATION, RH
1	1	1			X					D206-642-341	SKIDTUBE
						X				D206-642-347	WEARSHOE KIT (REPLACES -343)
							X			D206-642-349	RUN-ON LANDING WEARPLATE KIT
			1	1				X		D206-642-351	SKIDTUBE
1	1	1	1	1					X	D206-648-013	GROUND HANDLING KIT
1					1					D2650-5	SKIDTUBE ASSEMBLY
1								1		D4361-041	SKIDTUBE ASSEMBLY
2A						14		4		D2651-1	* PLUG <sup>(1)</sup>
2B						14		4		D2651-3	* O-RING <sup>(1)</sup>
3					1			1		D2646	* AFT CAP <sup>(1)</sup>
4					2			2		MS27039-1-08	* SCREW <sup>(1)</sup>
5					2			2		NAS1149D0332J	* WASHER <sup>(1)</sup> (OR AN960JD10L)
6	1		1							D2932-1	SADDLE, FWD OUT, LH
6		1		1						D2932-2	SADDLE, FWD OUT, RH
7	1		1							D2933-1	SADDLE, FWD IN, LH
7		1		1						D2933-2	SADDLE, FWD IN, RH
8	1		1							D2938-1	SADDLE, AFT OUT, LH
8		1		1						D2938-2	SADDLE, AFT OUT, RH
9	1		1							D2939-1	SADDLE, AFT IN, LH
9		1		1						D2939-2	SADDLE, AFT IN, RH
10	8	8	8	8						AN3-41A	BOLT
11	16	16	16	16						D2652	BUSHING
12A	8	8	8	8						MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8						NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4						AN5-10A (OR AN5-11A)	* BOLT <sup>(2)</sup>
14	4	4	4	4						AN5-11A (OR AN5-12A)	* BOLT <sup>(2)</sup>
15	8	8	8	8						NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12						AN4-6A	BOLT
17	24	24	24	24						NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12						MS21042-4	NUT (OR MS21042L4)
20A					6	6				D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1				D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1				D3535-11	WEARSHOE (REPLACES D2656-11)
22B					1	1				D3536-11	GASKET
23A					1	1				D3535-23	WEARSHOE (REPLACES D2656-23)
23B					1	1				D3536-23	GASKET
24A					1	1				D3535-35	WEARSHOE (REPLACES D2656-35)
24B					1	1				D3536-35	GASKET
26A					54	54				MS27039C1-08	SCREW
26B					54	54				NAS1149C0332R	WASHER (OR AN960C10L)
26C					54					ALS7-1032-130	* INSERT <sup>(1)</sup> (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1	1	1						D3407-043	TOW RING ASSEMBLY (REPLACES D2968-043)
31	1	1	1	1						D3456-1	WASHER
32	1	1	1	1						D3457-1	WASHER
33	1	1	1	1						MS21043-4	NUT
34	1	1	1	1						AN4C5A	BOLT
35	1	1	1	1						NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1						D3413-1	RING (REPLACES D2655)
37	10	10	10	10						D2712	SET SCREW
38	2	2	2	2						D2934	SADDLE SPACER
39	2	2	2	2						D2935	SADDLE SPACER
40									2	D3414-041	GHW LUG (REPLACES D2659)
41									4	AN3C37A	BOLT
42									8	D2652	BUSHING
43									4	MS21043-3	NUT
44									4	NAS1149C0363R	WASHER (OR AN960C10)

© COPYRIGHT © 2000 BY DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0

Date: 11.06.15

# DART AEROSPACE USA, INC.

IIN-D206-642

Page 30 of 43

ITEM	QTY -311	QTY -312	QTY -313	QTY -314	QTY -341	QTY -347	QTY -349	QTY -351	QTY -013	PART NUMBER	DESCRIPTION
50							1	1		D4364-041	FWD WEARPLATE ASSY
51							1	1		D4364-043	AFT WEARPLATE ASSY
52							18	18		D3873-1	BUSHING
53							4			D2649	SPACER
54A							9	9		AN3-36A	BOLT
54B							9	9		NAS1149C0332R	WASHER (OR AN960C10L)
54C							9	9		MS21042-3	NUT

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0

Date: 11.06.15